

STEEL TUBE INSTITUTE

HSS Design Manual, Volume 4 Truss & Bracing Connections

TABLE OF CONTENTS

4-1 TRUSS CONNECTIONS	1
4-1.1 TYPES OF TRUSSES	1
4-1.2 INTRODUCTION TO HSS TRUSS CONNECTIONS	4
4-1.2.A How Connections Affect Member Sizes	4
4-1.2.B Welded Truss Joints.....	4
4-1.2.B.1 Type of connection.....	4
4-1.2.B.2 Type of weld.....	6
4-1.2.B.3 Acute Branch Angles	6
4-1.2.C Truss Analysis Models	7
4-1.3 CONSTRUCTABILITY AND ERECTION	9
4-1.3.A Truss Fabrication, Shipping Methods, and Erection Planning	9
4-1.3.B Recommended Design Approaches to Accomodate Truss Erection and Field Tolerances.....	11
4-1.4 FULL TRUSS DESIGN EXAMPLE – RECTANGULAR MEMBERS	13
4-1.5 FULL TRUSS DESIGN EXAMPLE – ROUND MEMBERS	25
4-1.6 OVERLAPPED K CONNECTION EXAMPLES	35
4-1.6.A Overlapped K Connection Example — Rectangular Members.....	35
4-1.6.B Overlapped K Connection Example — Round Members.....	39
4-1.7 KT-CONNECTIONS	44
4-1.7.A KT Connections — Rectangular.....	45
4-1.7.B KT Connections — Round.....	51
4-1.8 ROUND BRANCH TO RECTANGULAR CHORD CONNECTIONS	59
4-1.8.A Round Branch to Rectangular Chord Connections Example	60

4-1.9 STIFFENING OR REINFORCING HSS MEMBERS AT TRUSS CONNECTIONS ..	63
4-1.10 TRUSS CONNECTIONS TO HSS COLUMNS	67
4-1.11 BOLTED TRUSS SPLICES	70
4-1.11.A End Plate Splices	70
4-1.11.B Longitudinal Plate Splices.....	73
4-1.11.C Splice Plates Bolted to Rectangular HSS Faces	75
4-1.11.D Interior Splice Plate	76
4-1.11.E Bolted Splice Examples	77
4-1.11.E.1 Rectangular HSS Tension Splice – Gusset Plates.....	77
4-1.11.E.2 Round HSS Tension Splice – Gusset Plates.....	85
4-1.11.F End Plate Examples.....	95
4-1.11.F.1 Round HSS Tension Splice – End Plate	95
4-1.11.F.2 Square HSS Tension Splice – End Plate.....	92
4-1.11.F.3 Rectangular HSS Tension Splice – End Plate: Bolts on Two Sides....	105
4-1.12 BOLTED TRUSS JOINTS	111
4-1.12.A Double Gusset (Sandwich) Plates	111
4-1.12.B Bolted Truss Joints Using Single Gusset Plate	112
4-1.12.C Splice Outside a Shop-Welded Joint.....	113
4-1.13 WELDED TRUSS SPLICES.....	114
4-1.14 MULTIPLANAR WELDED JOINTS.....	116
4-2 BRACING CONNECTIONS	119
4-2.1 INTRODUCTION TO BRACING CONNECTIONS	119
4-2.2 HSS BRACE TO HSS COLUMN TO HSS BEAM DESIGN EXAMPLE	122
4-2.3 SLOTTED HSS DIAGONAL TO SPLICE PLATE CONNECTION EXAMPLE	140
4-2.4 HSS DIAGONAL TO GUSSET PLATE END TEE CONNECTION EXAMPLE	150
4-2.5 HSS BRACE TO HSS COLUMN CONNECTION EXAMPLE.....	160
4-2.6 GUSSET PLATE TO HSS COLUMN CONNECTION UNDER ECCENTRIC LOAD	163
4-2.7 HSS MEMBERS IN SEISMIC BRACED FRAMES.....	165